

## 7. Level 2 Repair

### 7-1. Disassembling

1

Release Screw 5 Point at rear



1) Be careful not to make scratch and molding damage!

2

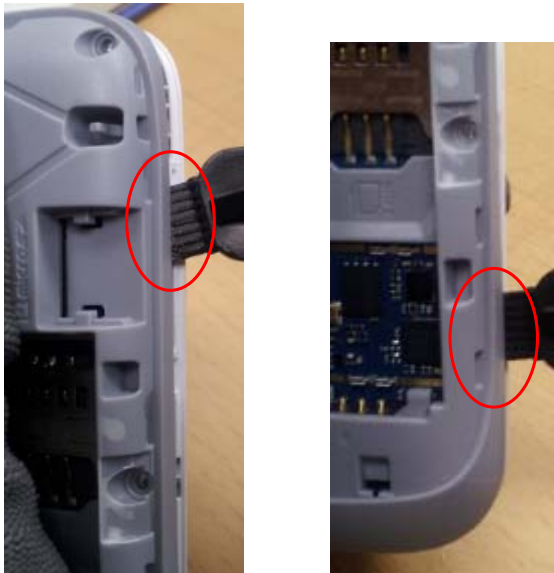
Disjoint Hook on the top of the rear



1) Be careful not to make scratch and molding damage!

3

Disjoint hook on the right side of the rear



1) Be careful not to make scratch and molding damage!

4

Disjoint hook on the left side of the rear



1) Be careful not to make scratch and molding damage!

5

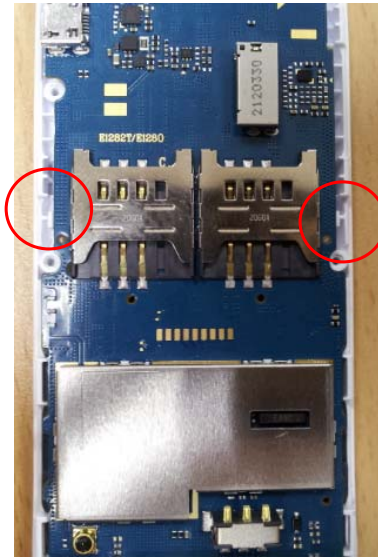
Pull the REAR by lifting it from top to bottom



1) Be careful not to make scratch and molding damage.

6

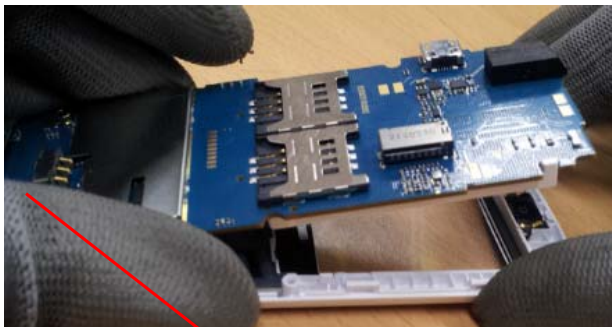
Press front side hook to release Main PBA.



1) Be careful not to damage to LCD Module.

7

Disassemble Main PBA from the FRONT.



1) Be careful not to make damage to MIC FPCB

8

Disassemble Main PBA from the FRONT .

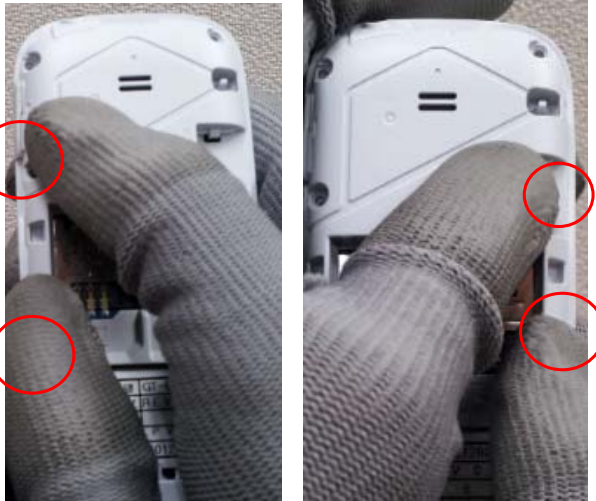


## 7-2. Assembling

<div data-bbox="168 302 795 369" data-label="Text"> <p>1 Set a PBA and front.</p> </div> <div data-bbox="235 390 795 953" data-label="Image"> </div>	<div data-bbox="831 302 1458 369" data-label="Text"> <p>2 Assemble PBA to the front</p> </div> <div data-bbox="820 646 1458 938" data-label="Image"> </div> <div data-bbox="818 999 1328 1033" data-label="Text"> <p>1) Be careful not to damage to LCD Module.</p> </div>
<div data-bbox="168 1075 795 1167" data-label="Text"> <p>3 Press front side hook to lock Main PBA. and insert MIC to front carefully</p> </div> <div data-bbox="355 1178 625 1713" data-label="Image"> </div> <div data-bbox="155 1770 693 1803" data-label="Text"> <p>1) Be careful not to make damage to MIC FPCB</p> </div>	<div data-bbox="831 1075 1458 1142" data-label="Text"> <p>4 Assemble the hooks on the top of the rear</p> </div> <div data-bbox="927 1205 1386 1669" data-label="Image"> </div> <div data-bbox="818 1770 1343 1803" data-label="Text"> <p>1) Beware that you do not damage MIC F-PCB.</p> </div>

5

Assemble the left, right hook on the side of the rear



1) Be careful not to make scratch and molding damage!

6

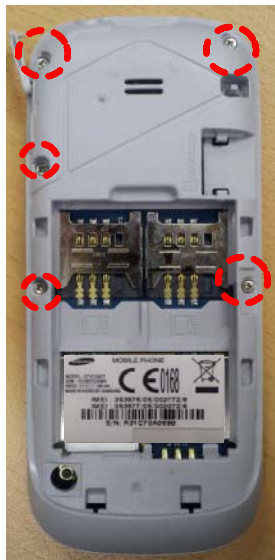
Assemble the hooks on the bottom of the rear



1) Be careful not to make scratch and molding damage!

7

Drive Screws at 5 points with torque 1.2 +/- 0.1 Kgf/cm<sup>2</sup>.



1) Be careful not to make scratch and molding damage!